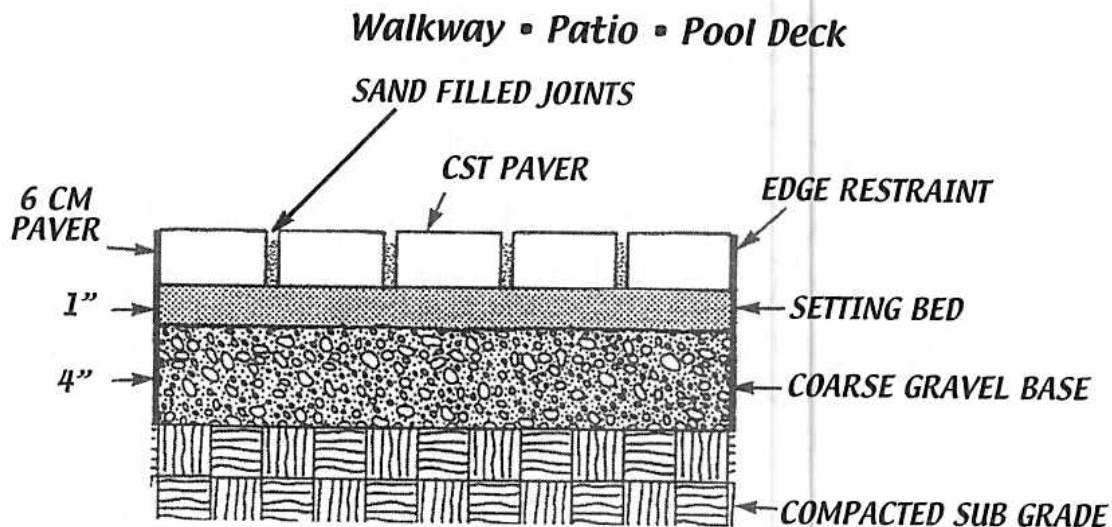


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Overview of Paving Stone Installations

Figure A • Typical Residential Detail



EXCAVATION - A proper base is the key ingredient for a successful paver application.

Suggested depths are 4" to 6" for walkways & patios, 8" to 10" for driveways and other vehicular applications.

BASE PREPARATION - In moist or wet areas, a soil separation/geotextile fabric should be used to separate virgin soil from the base. The base material should consist of 3/4" quarry process. The base material should be level and compacted in 4" lifts using a vibrating gas powered plate compactor. After final compaction, check the entire area for proper pitch and level conditions.

EDGE RESTRAINTS - The borders for your layout design may now be put into place. The edging is laid directly upon the quarry process base and secured with 10" steel spikes. One spike should be used every (2) feet for walkways and patios and every one (1) foot for driveways and radii.

SETTING BED - A setting bed of concrete sand or granite stone dust can now be spread on top of the compacted base. For narrow areas such as walkways, the PVC edging can be used as a guide with a notched 2" x 4" board. For more expansive areas, parallel 1" diameter pipes can be laid and used for screeding. For drainage purposes, the minimum pitch should be 1/4" per foot.

INSTALLATION OF PAVERS - Place the pavers in the desired patterns. Select pavers from multiple cubes for optimum color blending. String lines will assist in assuring straight lines. Spacing between pavers should not exceed 1/8".

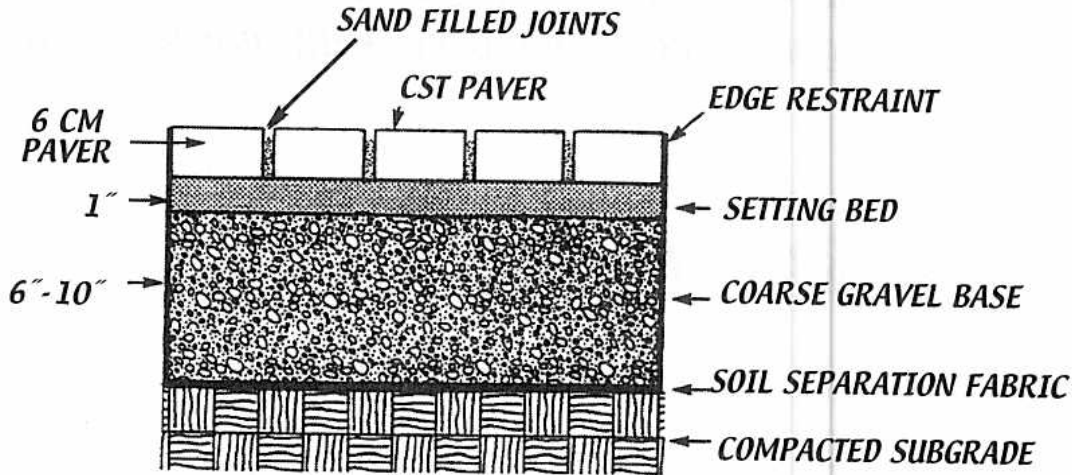
COMPACTING AND SWEEPING - Spread and sweep sand over the top of the pavers. Vibrating with a plate compactor will force the sand between the joints stabilizing and leveling the final surface. Excess sand should be swept into joints. Resweep additionally as necessary.



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Figure B • Typical Light Vehicular Detail

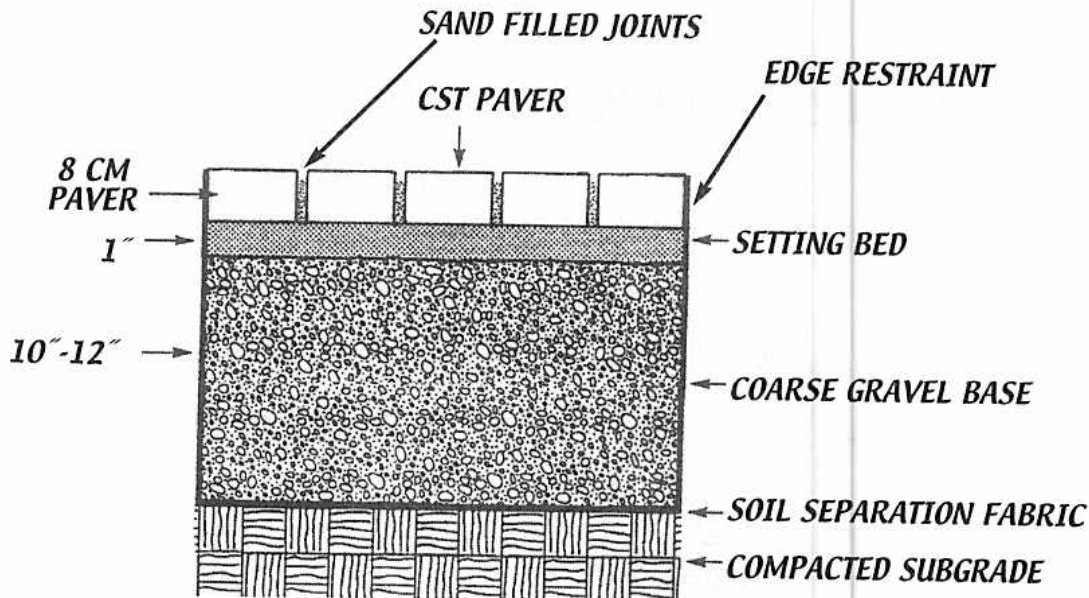
Residential Driveway • Light Truck • Shopping Mall • Plaza



FOR COMPLETE INFORMATION ON INSTALLATION, PLEASE CONTACT
YOUR LOCAL DEALER OR AREA REPRESENTATIVE

Figure C • Typical Heavy Construction Detail

Roadway • Industrial/Heavy Truck • Gas Station



Depending on soil conditions, soil separation fabric may be necessary. Check with your local dealer for more information.